# ECO-2108 - 10' x 20' Display



10'

20'

Plan View

## SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

eco·systems™
SUSTAINABLE EXHIBITS

© 2022

= 1 sq foot

**eco·systems™**
SUSTAINABLE EXHIBITS

© 2022

# General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
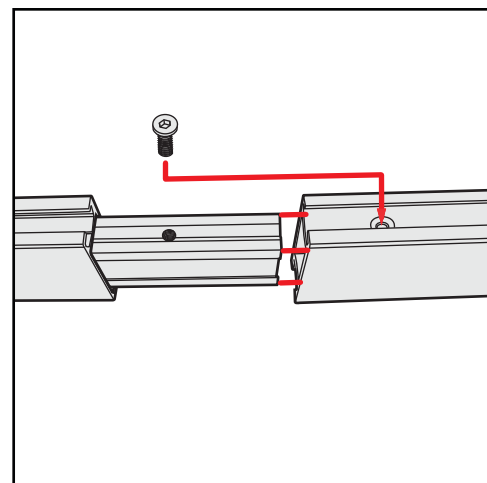
## Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.
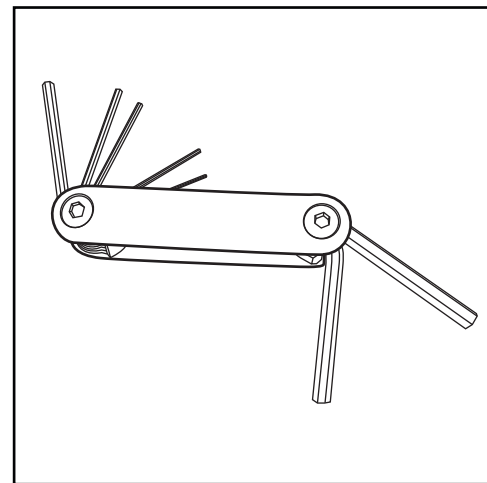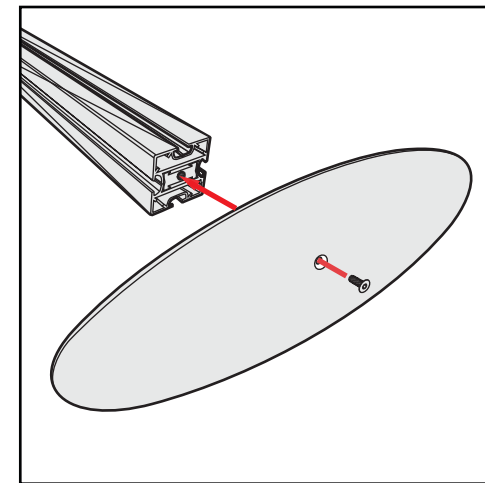
Hex Tool - Essential for Assembly
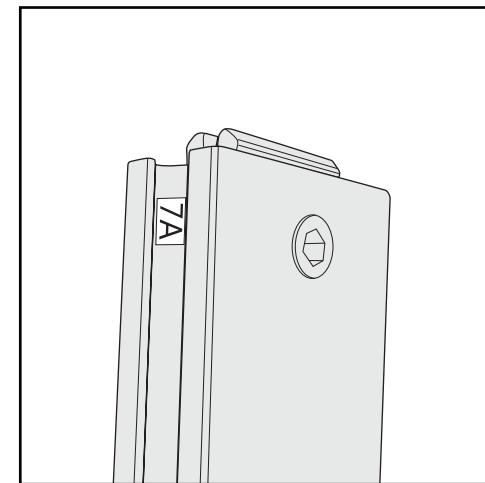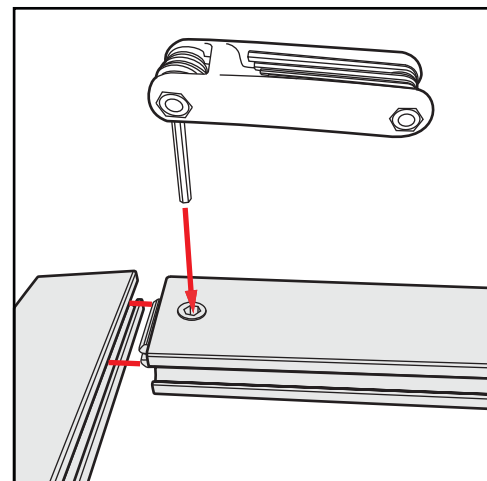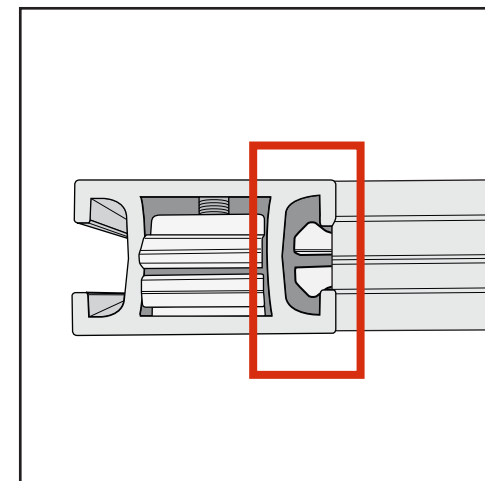
Part Identification - Numbering

Spline Connection

Base Plate & Extrusion Connection
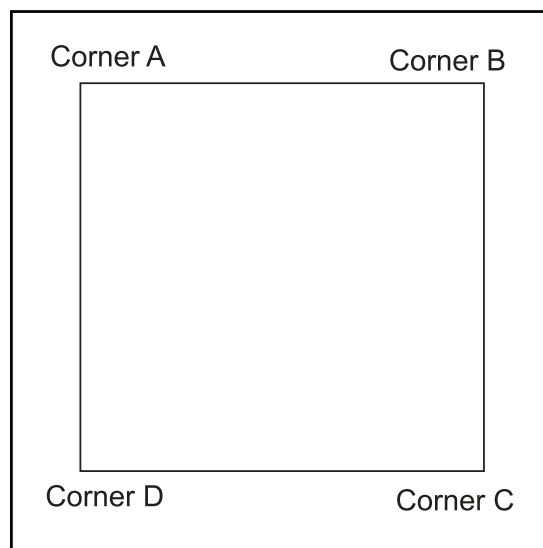
Extrusion & Lock Connection
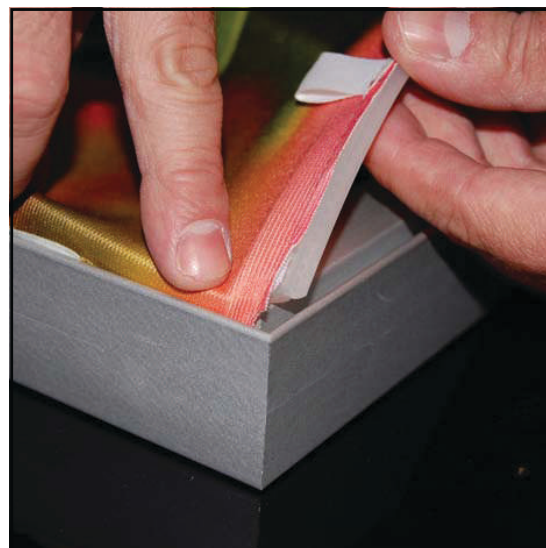
Engaged Lock

## WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED
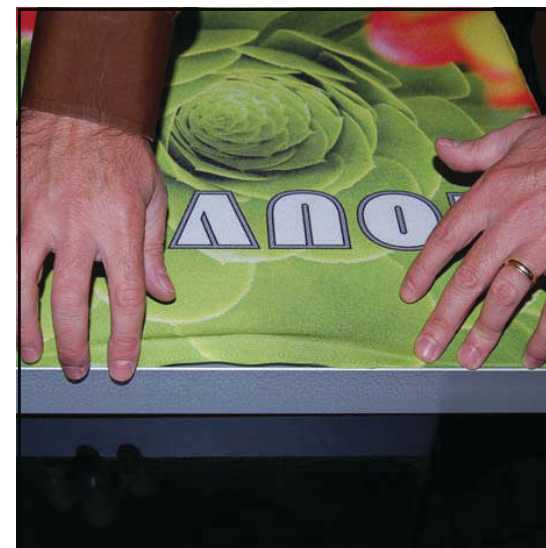
Corner A · Corner B

Corner D · Corner C

It is important to first insert graphic into each alternate corner then to the sides of the frame.  If this is not done, graphic will not fit into the frame correctly.

**Step 1**
Insert corner A.  Turn edge of graphic so silicon welt is perpendicular to face of graphic.  Insert narrow side of welt with fabric to outside into the channel.  Repeat for other side of this corner.

**Step 2**
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

**Step 3**
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal**

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

eco systems™
SUSTAINABLE EXHIBITS

© 2022



**1**

Cabinet

Cabinet

**2**

17
4   13   19
3        9   18        5   6

16
12
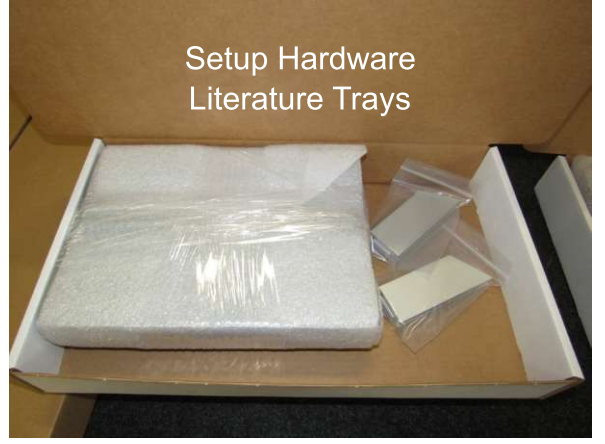8

1
1

14
15

10
11

2   7

**3**

Ceiling

Wing
Graphic

Wing
Graphic

CRATE PACKING

Ceiling

**4**

Ceiling
Frames

Monitor Mount

SEG Graphics

Setup Hardware

Setup Hardware
Literature Trays

Lights

**www.classicexhibits.com**

# eco systems
**SUSTAINABLE EXHIBITS**

## Backwall Assembly

| Item | Qty. | Description |
|------|------|-------------|
| 1 | 2 | Base Plate |
| 2 | 1 | 90"h S44 Vertical Extrusion w/ TSP3 |
| 3 | 1 | 96"h S44 Vertical Extrusion w/ TSP3 |
| 4 | 1 | 96"h S44 Vertical Extrusion w/ TSP3 |
| 5 | 1 | 96"h S44 Vertical Extrusion w/ TSP3 |
| 6 | 1 | 96"h S44 Vertical Extrusion w/ TSP3 |
| 7 | 1 | 90"h S44 Vertical Extrusion w/ TSP3 |
| 8 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |
| 9 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |
| 10 | 1 | 18"w Z45 Horizontal Extrusion w/ TSP3 |
| 11 | 1 | 18"w Z46 Horizontal Extrusion w/ TSP3 |
| 12 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |
| 13 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |
| 14 | 1 | 18"w Z45 Horizontal Extrusion w/ TSP3 |
| 15 | 1 | 18"w Z46 Horizontal Extrusion w/ TSP3 |
| 16 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |
| 17 | 1 | 55"w Z45 Horizontal Extrusion w/ TSP3 |

Steps:
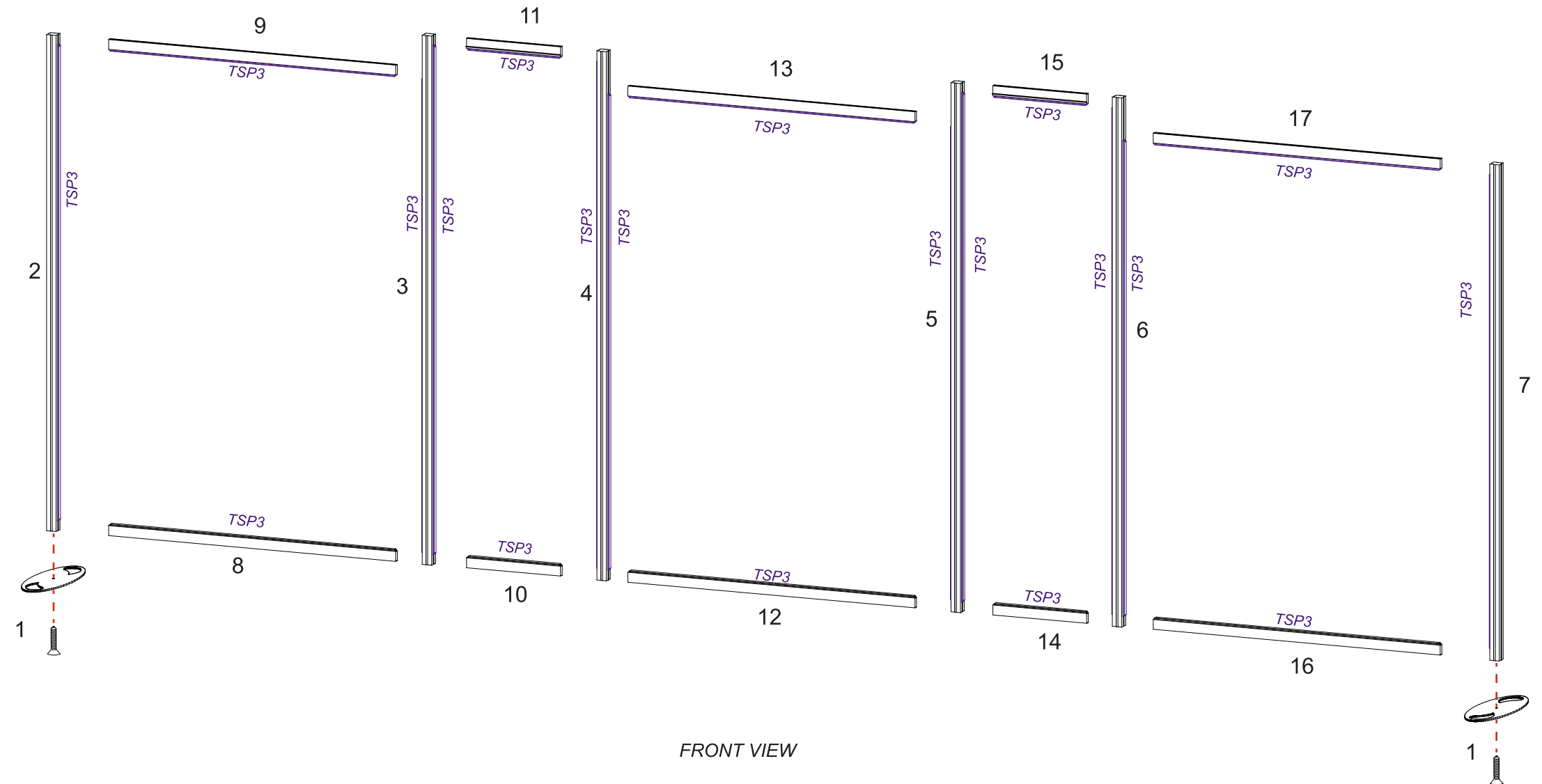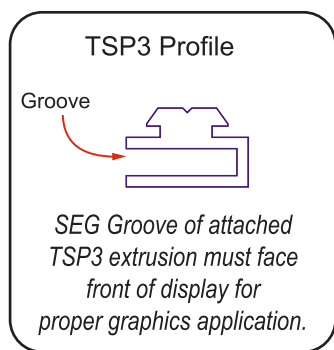1) Connect Base Plates [1] to bottom of verticals [2,7], using bolts.
2) Assemble horizontals [8,9], [10,11], [12,13], [14,15], [16,17] between verticals [2,3,4,5,6,7] as shown.

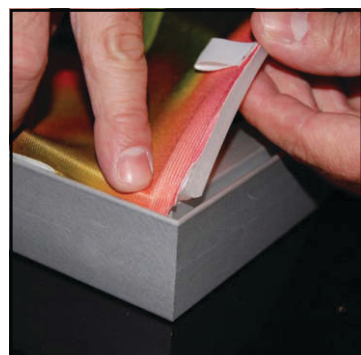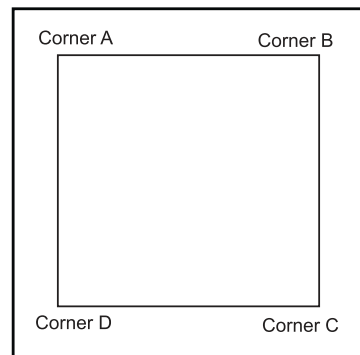When assembled

Extrusions [11] & [15] have a lip for the ceiling to rest upon.

Lip
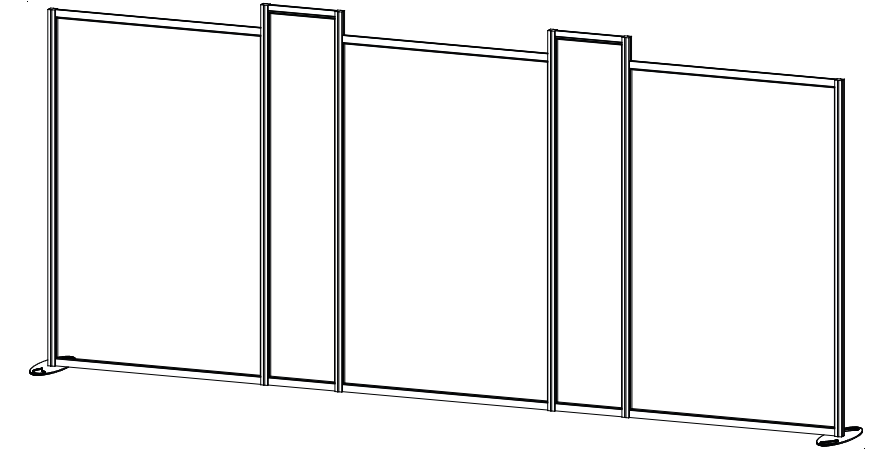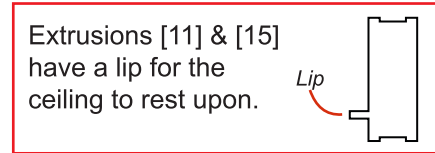
Assemble frame flat on ground.

TSP3 Profile

Groove

*SEG Groove of attached TSP3 extrusion must face front of display for proper graphics application.*

*FRONT VIEW*

**eco systems**
S U S T A I N A B L E   E X H I B I T S

# SEG Graphic Installation



Corner A          Corner B

Corner D          Corner C
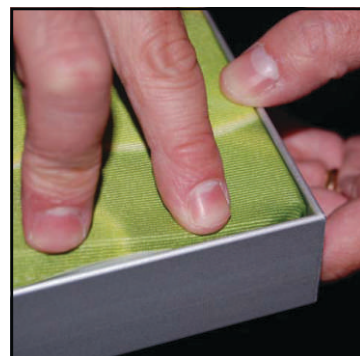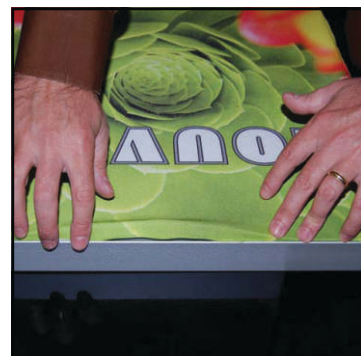
It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.
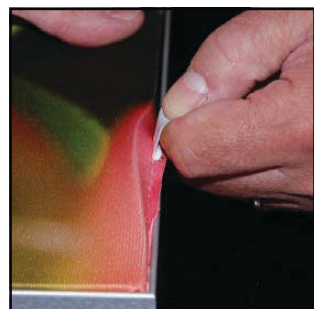


Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:
1) Apply SEG graphics to TSP3 extrusions on backwall.



SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

SEG Graphic

eco·systems™
SUSTAINABLE EXHIBITS

© 2022
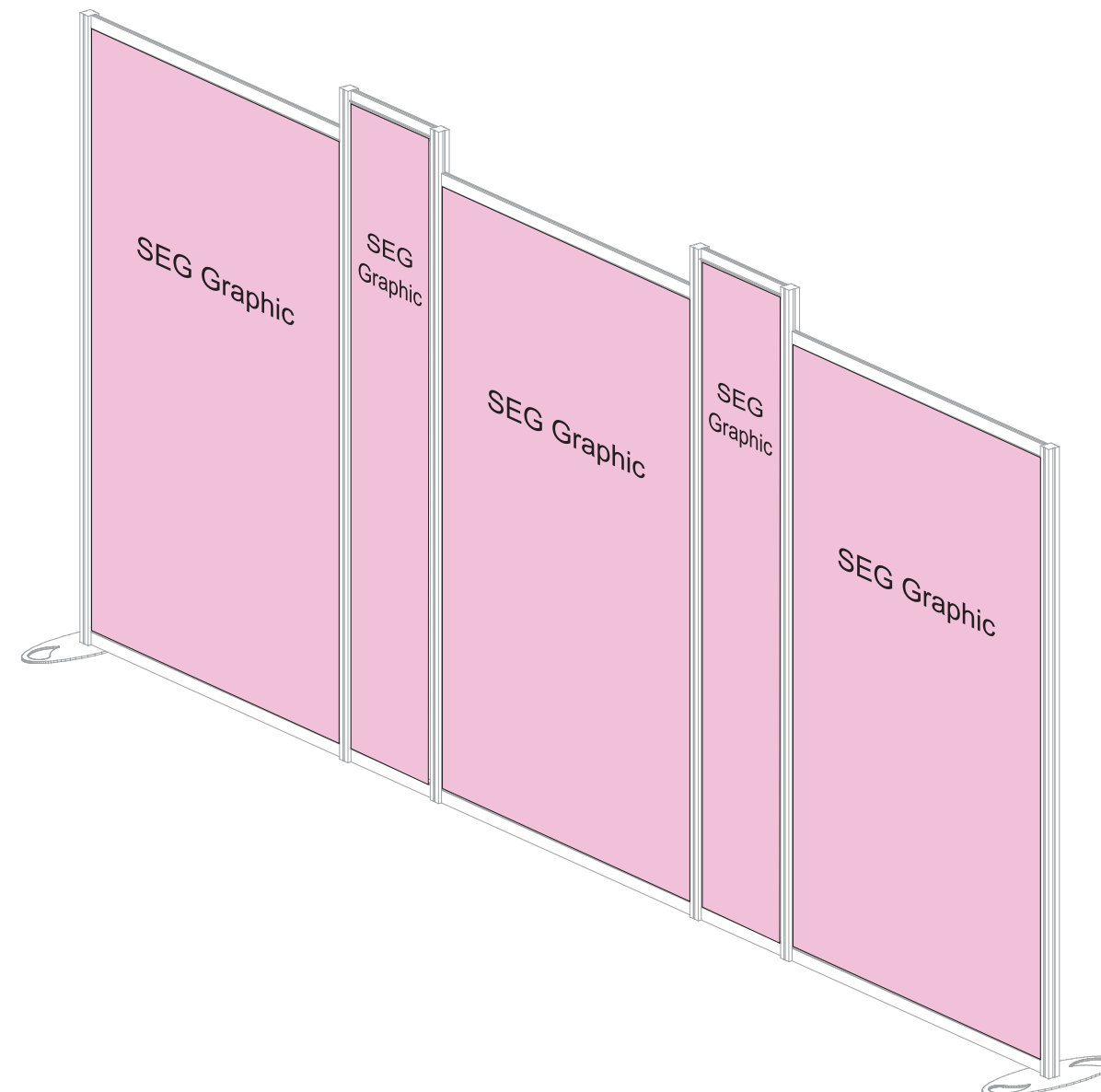
| Item | Qty. | Description |
|------|------|-------------|
| 1 | 2 | 7.189"w Z46 Horizontal Extrusion |
| 2 | 2 | 12"w Z46 Horizontal Extrusion |
| 3 | 2 | 36"w Z46 Horizontal Extrusion |
| 4 | 2 | 12"w Z46 Horizontal Extrusion |
| 5 | 2 | 7.189"w Z46 Horizontal Extrusion |
| -- | 2 | Eco Glass Ceiling Panel |

Steps:
1) Assemble extrusions [1,2,3,4,5] together using corner connectors. Repeat step for other ceiling assembly.
2) Attach assemblies [1/2/3/4/5] to backwall verticals [3,4] & [5,6] as shown.
3) Place Ceiling Panels onto assemblies [1/2/3/4/5].
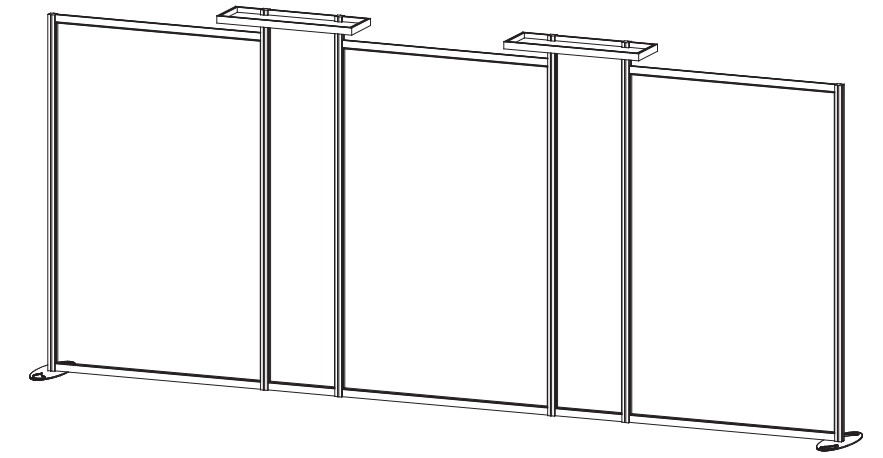
When assembled

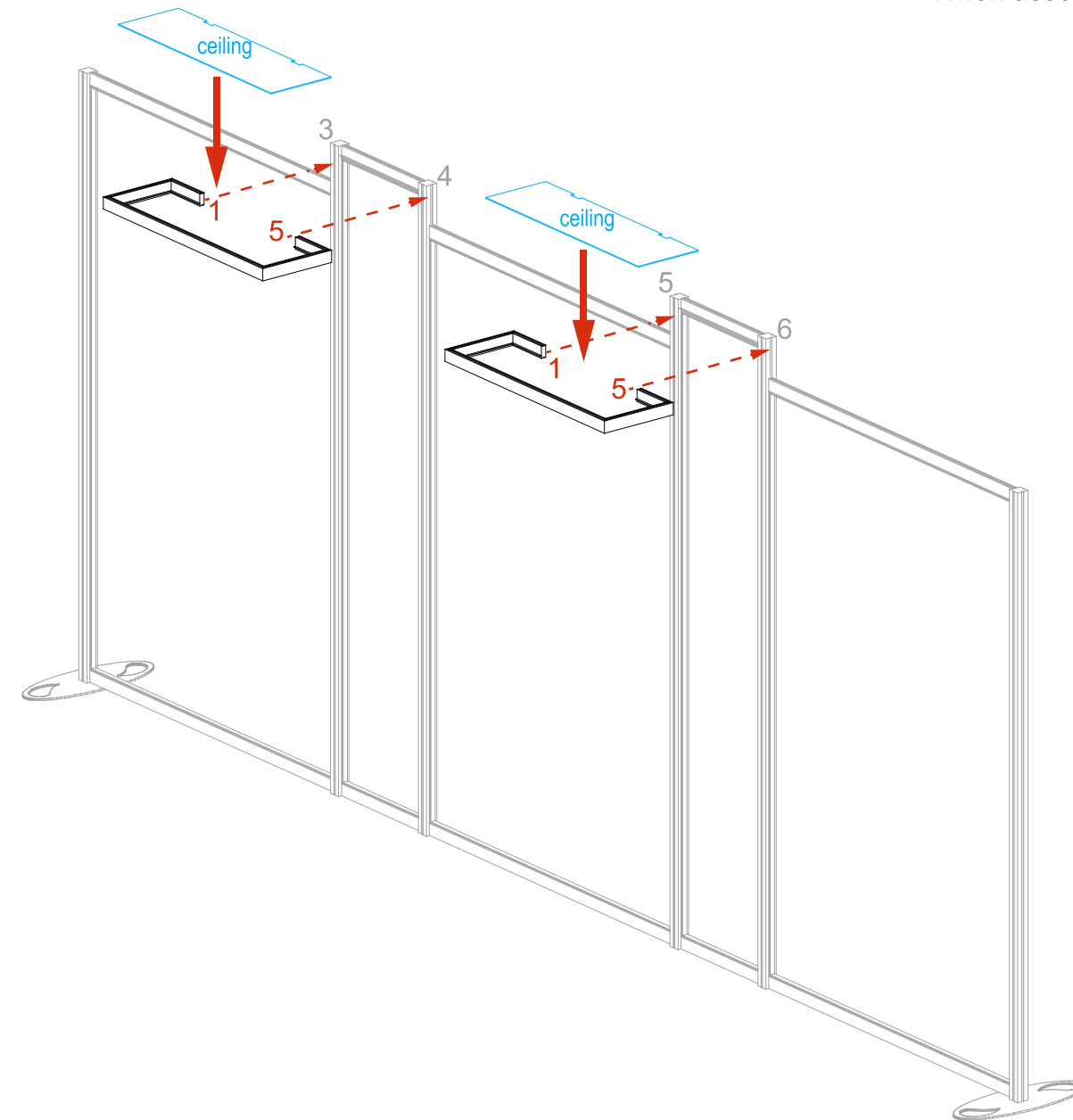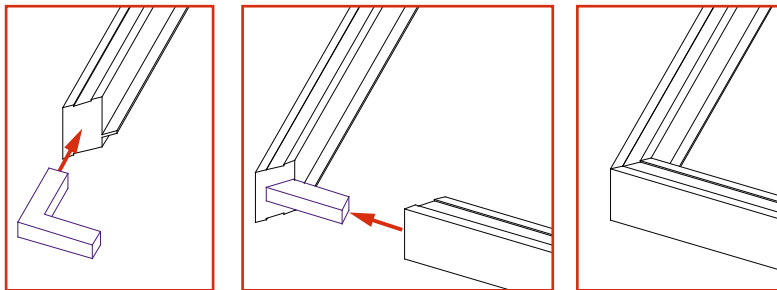Z46 Extrusions have a lip for the ceiling to rest upon.
*Lip*

1
2
5
4
3
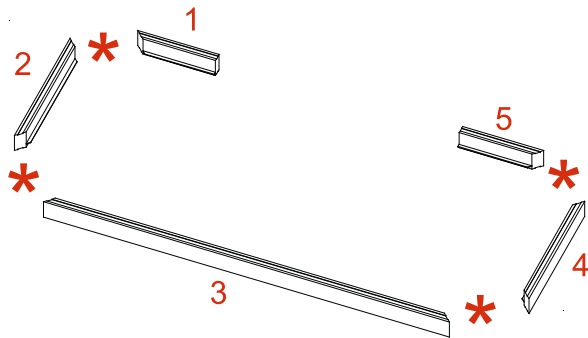
Qty. 2

**\* Z46 Corner Connection**

Insert corner connector into extrusion & secure set screw.
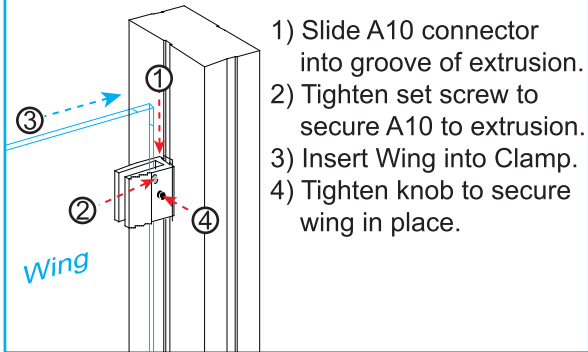Slide adjacent extrusion over connector, secure set screw.

ceiling
ceiling

3
4
5
6
1
5
1
5

eco systems™
SUSTAINABLE EXHIBITS

© 2022
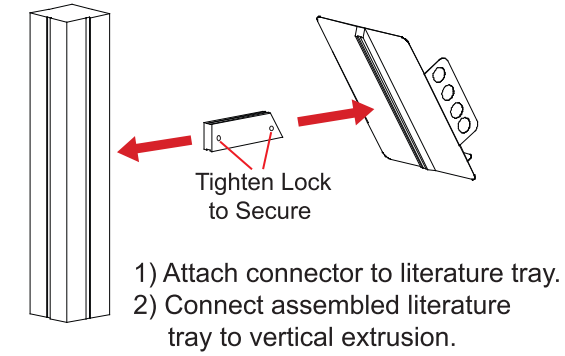
Steps:
1) Attach Wings to sides of backwall assembly. See Wing Attachment detail.
2) Connect Literature Trays to verticals [2,7]. See Literature Tray Attachment detail.
3) Install Monitor Mounts to verticals [3,4] & [5,6]. See Monitor Mount Attachment detail.
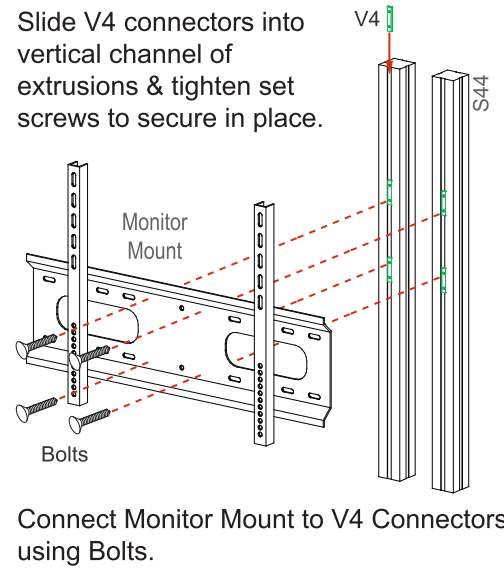4) Attach Cabinets to verticals [3,4] & [5,6]. See Cabinet Attachment detail.

**\* Wing Attachment**

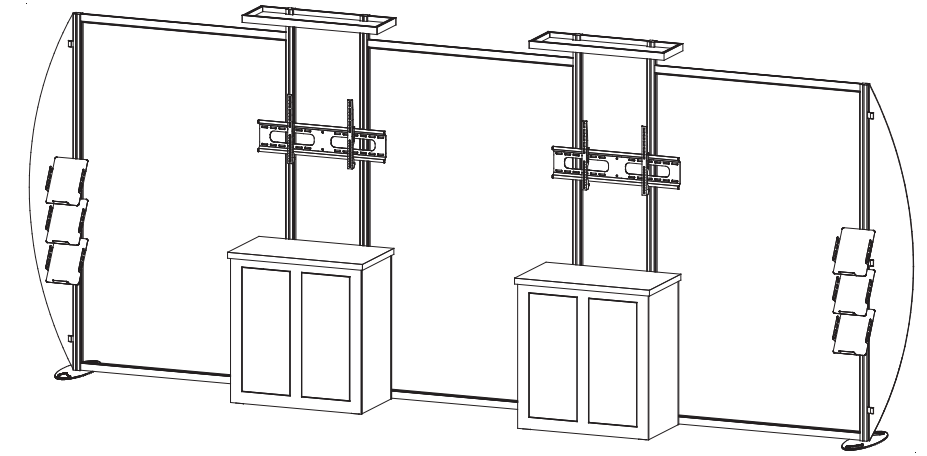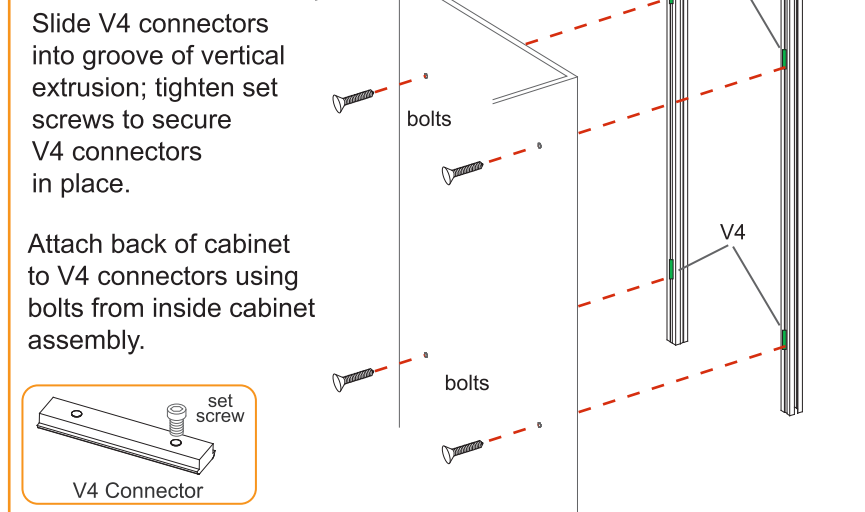1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp.
4) Tighten knob to secure wing in place.

Wing

**\* Literature Tray Attachment**

Tighten Lock to Secure

1) Attach connector to literature tray.
2) Connect assembled literature tray to vertical extrusion.

**\* Monitor Mount Attachment**

Slide V4 connectors into vertical channel of extrusions & tighten set screws to secure in place.

V4

S44

Monitor Mount

Bolts

Connect Monitor Mount to V4 Connectors using Bolts.

**\* Cabinet Attachment**

Slide V4 connectors into groove of vertical extrusion; tighten set screws to secure V4 connectors in place.

Attach back of cabinet to V4 connectors using bolts from inside cabinet assembly.

V4

bolts

V4

bolts

set screw

V4 Connector

Completed Assembly

Wing

2

3

4

5

6

7

Monitor Mount

Monitor Mount

Literature Trays

Cabinet

Cabinet

Wing

Literature Trays