Order #XXXXX- ECO-1120 Sustainable Exhibit - 10' x 10' Configuration

10'

10'

Plan View

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Grid View

= 1 sq foot

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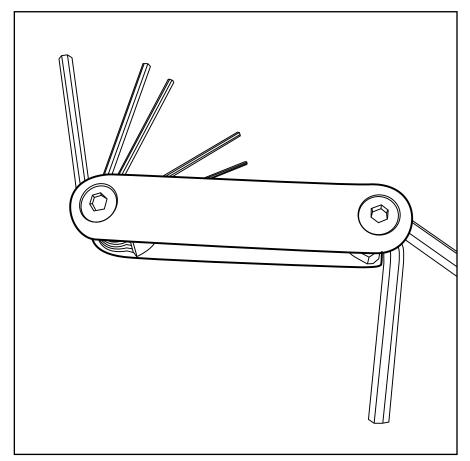YOUR BRAND. YOUR DESIGN. YOUR PLANET.

General Setup Instructions

- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.
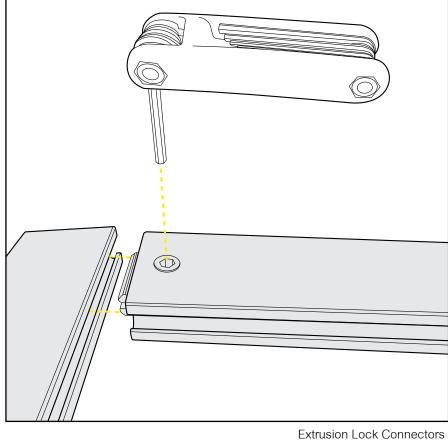
Cleaning and Packing

- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away form extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.
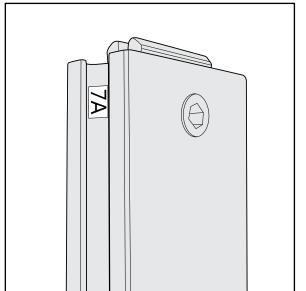
Disassembling

- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.
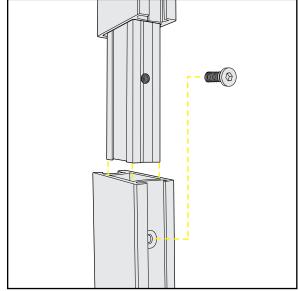

Hex Tool for Assembling Exhibit

Extrusion Lock Connectors
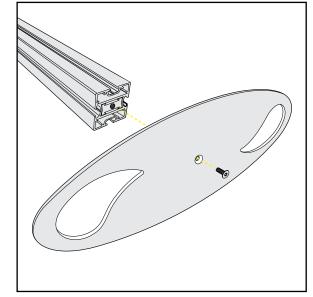

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions

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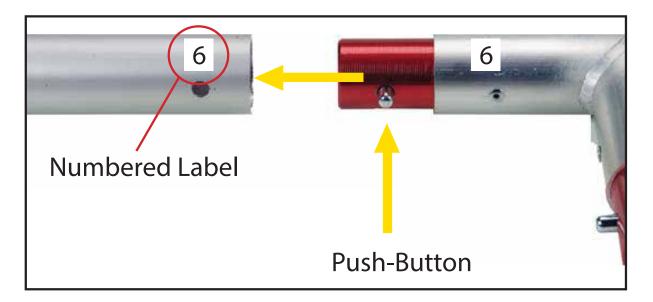YOUR BRAND. YOUR DESIGN. YOUR PLANET.

ĀERO

Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.
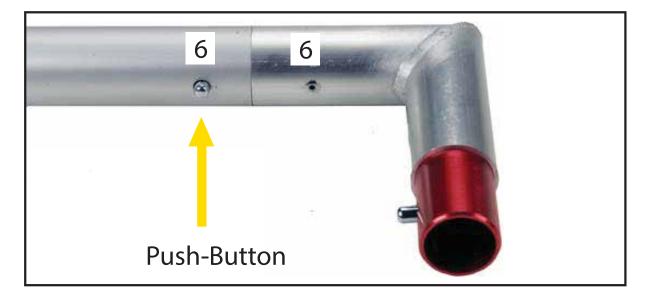
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.
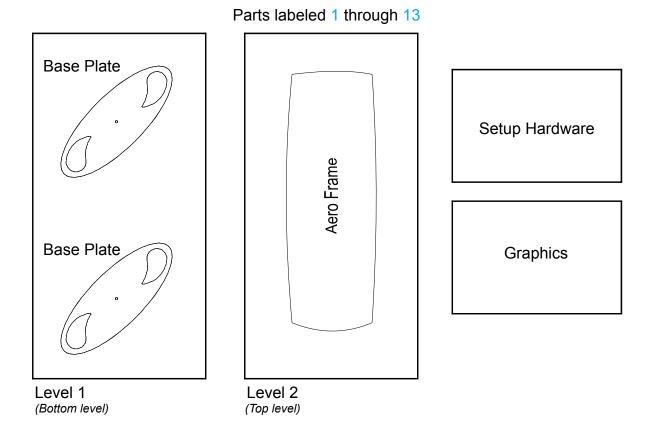
Numbered Label

Push-Button

Connections are made by holding the button down and sliding the red tube into opposing tube until the connection is made. To disassemble push button and pull or twist extrusions apart.

Push-Button

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10'x10' Parts

Top View of Each Level

Parts labeled 1 through 13

Base Plate

Base Plate

Aero Frame

Setup Hardware

Graphics

Level 1
(Bottom level)

Level 2
(Top level)

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10'x10' Parts

Top View of Each Level

Parts labeled 1 through 18

Base Plate

Level 1
(Bottom level)

3   3A

4

5

Level 2

Aero Frame

Level 3
(Top level)

Graphics

Monitor
Mount

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10'x10' Parts

Top View of Each Level

Parts 1 through 14

Base Plate

Counter Top

Aero Frame

Setup Hardware

Graphics

Literature Holders

Level 1
(Bottom level)

Level 2

Level 3
(Top level)

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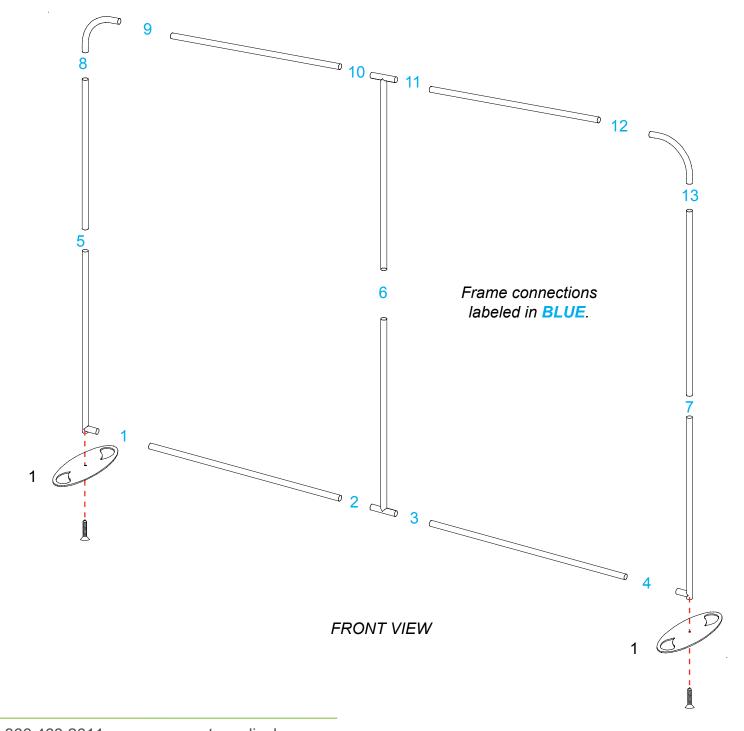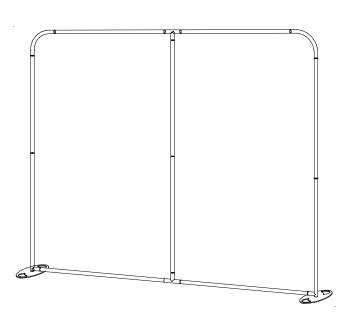| Item	Qty.	Description
1	2	8" x 22" Base Plate

Steps:
1) Assemble Aero Frame parts labeled [1] through [13] together in numerical order as shown. *Refer to the Aero assembly instructions General Info page.*
2) Apply Pillowcase Graphic to frame assembly.
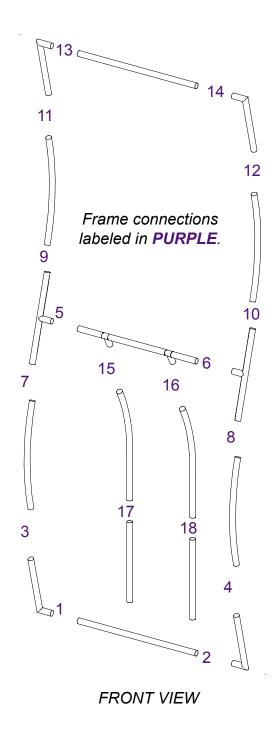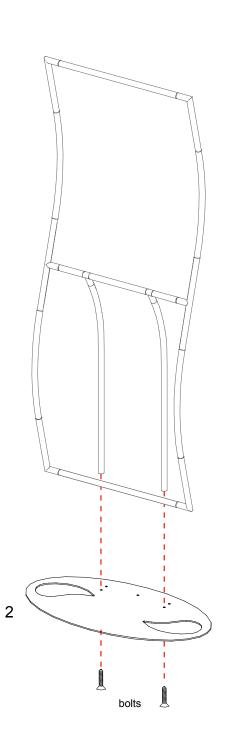3) Attach Base Plates [1] to bottom of frame assembly, using bolts.

Frame connections labeled in BLUE.

FRONT VIEW

When assembled

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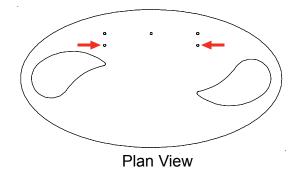| Item	Qty.	Description
2	1	43.5" x 23" Base Plate

Steps:
1) Assemble Aero Frame parts labeled [1] through [18] together in numerical order as shown. *Refer to the Aero assembly instructions General Info page.*
2) Apply Pillowcase Graphic to frame assembly.
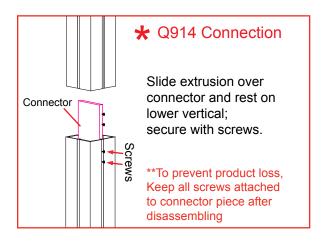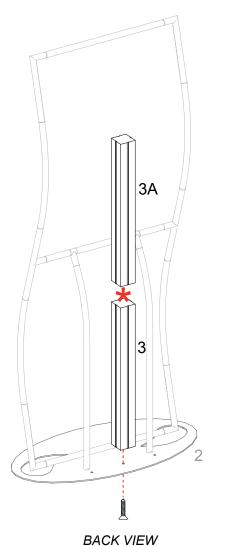3) Connect Base Plate [2] to bottom of frame assembly, using bolts.
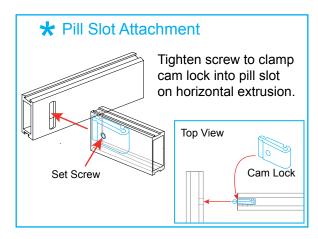
Frame connections labeled in PURPLE.

13
14
11
12
9
10
5
15   6
7   16
8
3   17   18
4
1
2

FRONT VIEW

2

bolts

Attach frame to *front* holes of base plate.

Plan View

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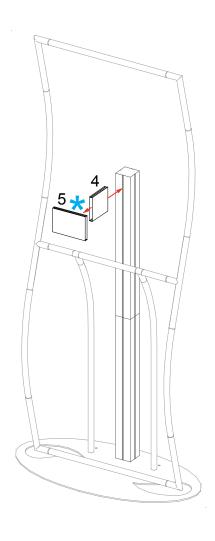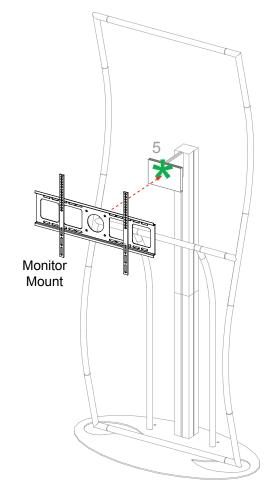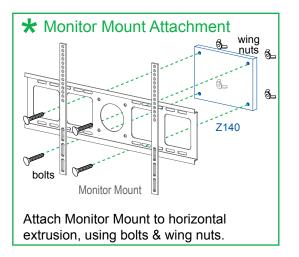| Item	Qty.	Description
3/3A	1/1	33"h Q914 Vertical Extrusion
4	1	6"w Z140 Horizontal Extrusion
5	1	8"w Z140 Horizontal Extrusion

Steps:
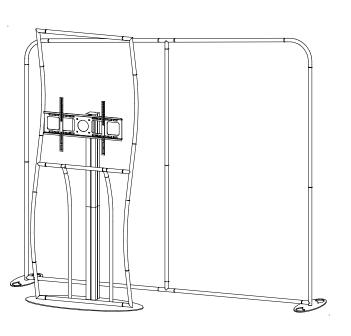1) Assemble verticals [3-3A] together. See Q914 Connection detail.
2) Connect Base Plate [2] to bottom of verticals [3/3A], using bolts.
3) Attach horizontal [4] to vertical [3A]. Horizontal [4] passes through graphic.
4) Connect horizontal [4] to pill slot on back of horizontal [5]. See Pill Slot Attachment detail.
5) Install Monitor Mount to horizontal [5]. See Monitor Mount Attachment detail.
6) Place assembly in front of backwall as shown.

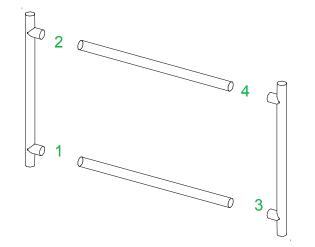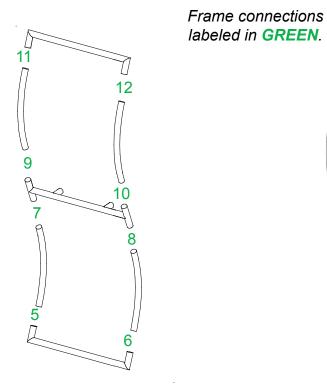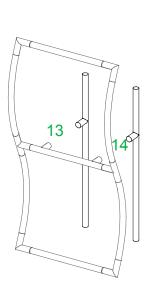**✳ Monitor Mount Attachment**

wing nuts

Z140

bolts

Monitor Mount

Attach Monitor Mount to horizontal extrusion, using bolts & wing nuts.

✳ Q914 Connection

Connector

Slide extrusion over connector and rest on lower vertical; secure with screws.

Screws

**To prevent product loss, Keep all screws attached to connector piece after disassembling

✳ Pill Slot Attachment

Tighten screw to clamp cam lock into pill slot on horizontal extrusion.

Set Screw

Top View

Cam Lock

3A

✳

3

2

BACK VIEW

5 ✳

4

Monitor
Mount

5

✳

When assembled

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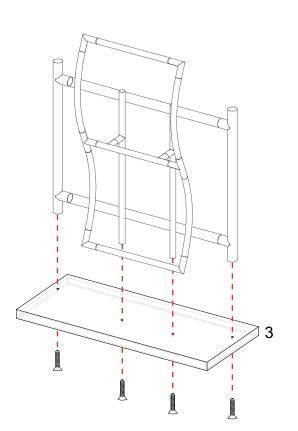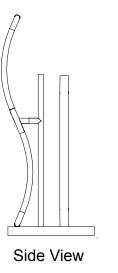| Item	Qty.	Description
3	1	47"w x 20"d Counter Base

Steps:
1) Assemble Aero Frame parts labeled [1] through [4] together in numerical order as shown. *Refer to the Aero assembly instructions General Info page.*
2) Apply Pillowcase Graphic to frame assembly.
3) Assemble Aero Frame parts labeled [5] through [14] together in numerical order as shown.
4) Apply Pillowcase Graphic to frame assembly.
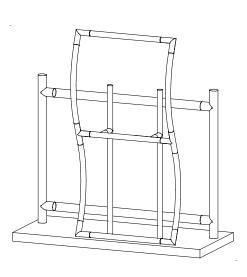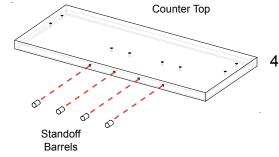5) Connect Aero frame assemblies to Counter Base, using bolts.

Side View

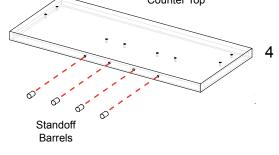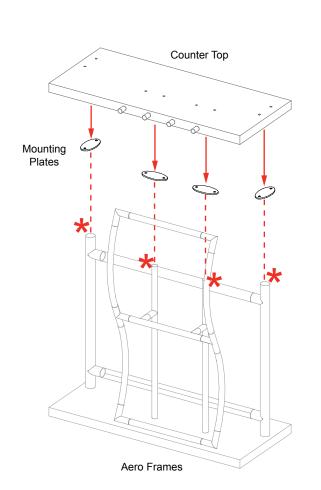*Frame connections labeled in GREEN.*

When assembled

Step 4

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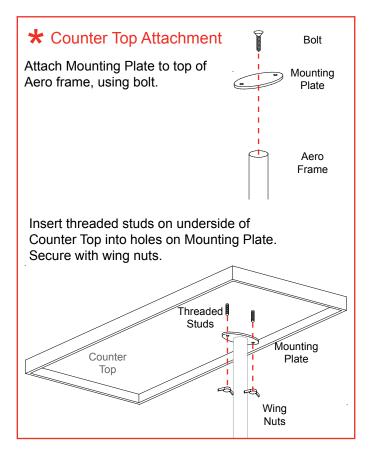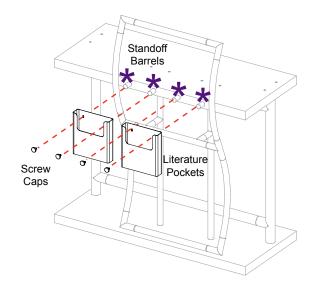| Item	Qty.	Description
4	1	47"w x 20"d Counter Top
--	4	1.6" Standoff Barrel
--	4	3" x 6" Mounting Plate

Steps:
1) Attach Standoff Barrels to front of Counter Top [4].
2) Connect Aero frame assemblies to Counter Top, using mounting plates.
   See Counter Top Attachment detail.
3) Attach Literature Pocket to standoff barrels, using screw caps.
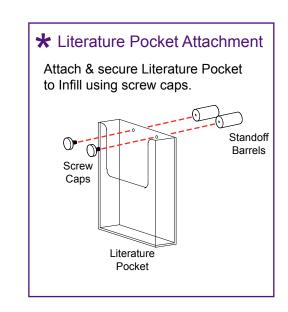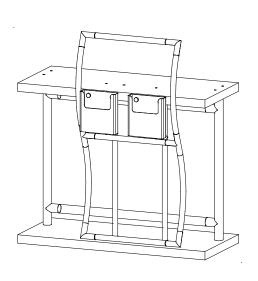   See Literature Pocket Attachment detail.

Counter Top

4

Standoff
Barrels

Counter Top

Mounting
Plates

Aero Frames

✳ Counter Top Attachment

Attach Mounting Plate to top of
Aero frame, using bolt.

Bolt

Mounting
Plate

Aero
Frame

Insert threaded studs on underside of
Counter Top into holes on Mounting Plate.
Secure with wing nuts.

Threaded
Studs

Counter
Top

Mounting
Plate

Wing
Nuts

Standoff
Barrels

Screw
Caps

Literature
Pockets

✳ Literature Pocket Attachment

Attach & secure Literature Pocket
to Infill using screw caps.

Screw
Caps

Standoff
Barrels

Literature
Pocket

When assembled

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