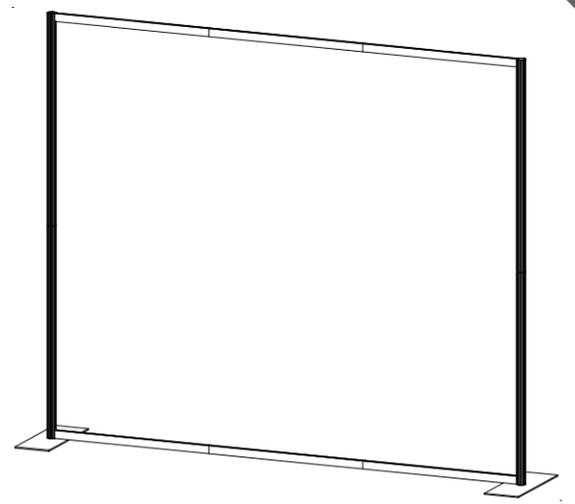
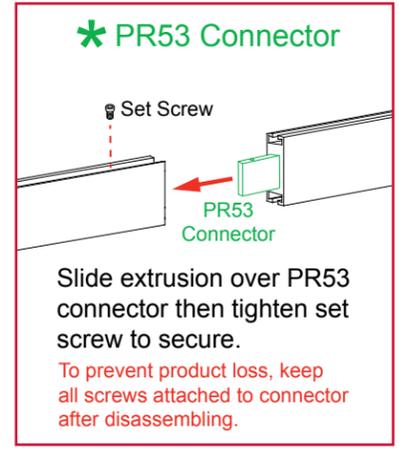
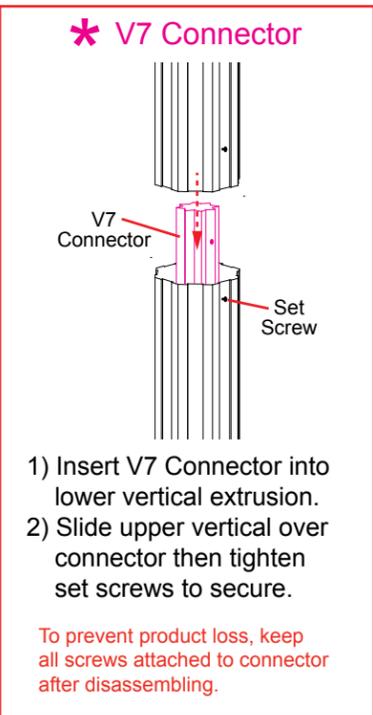
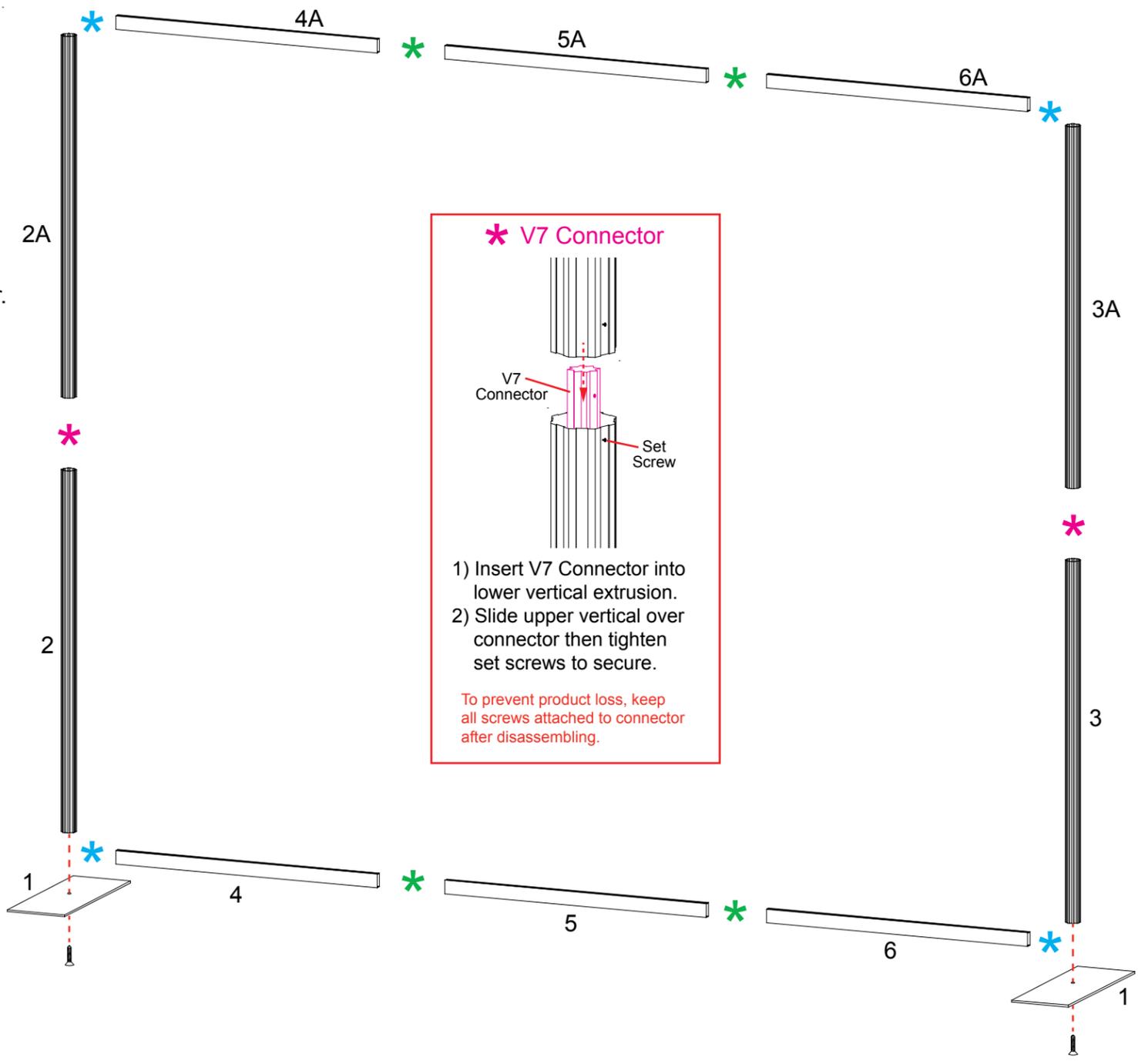
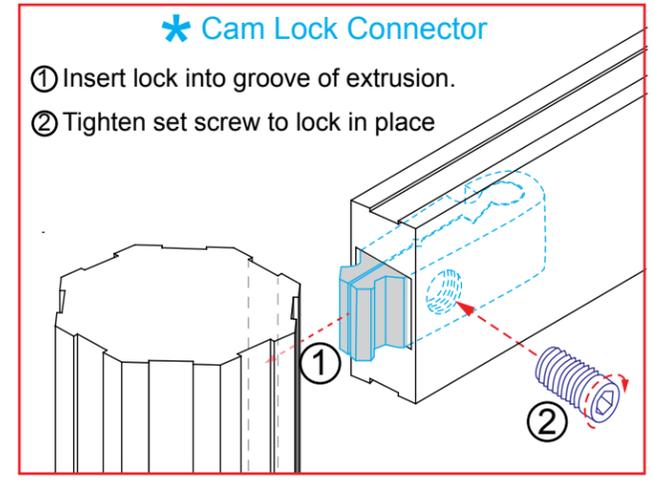


Item	Qty.	Description
1	2	Base Plate
2,2A	1,1	47.75" h S80 Vertical Extrusion
3,3A	1,1	47.75" h S80 Vertical Extrusion
4,4A	1/1	36.5647" w Z45 Horizontal Extrusion
5,5A	1/1	36.5647" w Z45 Horizontal Extrusion
6,6A	1/1	36.5647" w Z45 Horizontal Extrusion

- Steps:
- 1) Install base plates to bottom of verticals [2] and [3] using bolts.
  - 2) Connect verticals [2] [2A] and [3] [3A] together. See **V7 Connector** detail.
  - 3) Assemble horizontals [4] [5] [6] and [4A] [5A] [6A] together. See **PR53 Connector** detail.
  - 4) Attach horizontal assemblies [4/5/6] and [4A/5A/6A] between vertical assemblies [2/2A] and [3/3A]. See **Cam Lock Connector** detail.
  - 5) Apply pillowcase graphic to assembled frame.



Completed Assembly



## General Setup Instructions

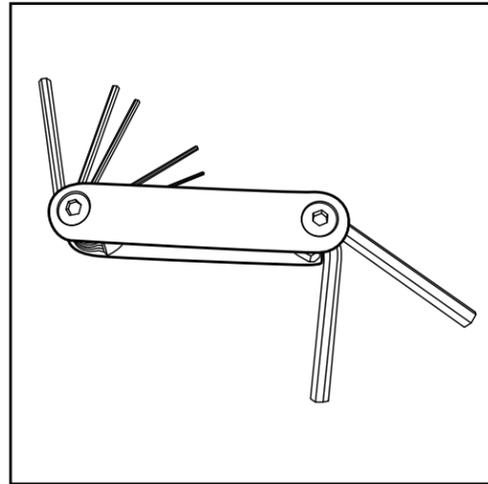
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

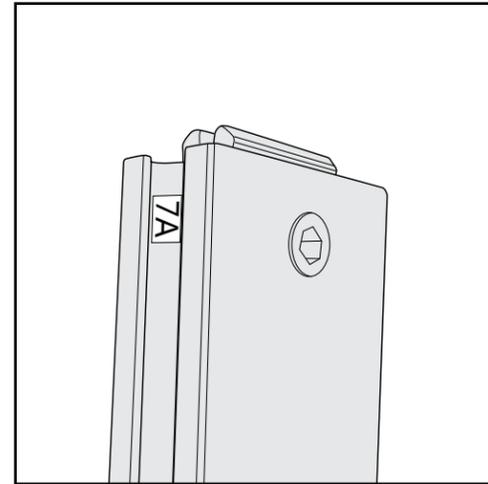
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

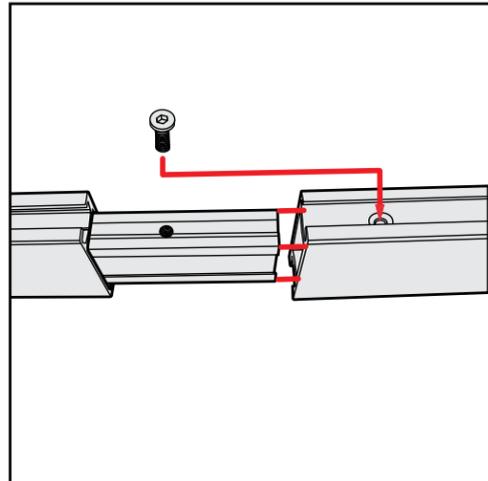
- For loss prevention, tighten all setscrews and locks during disassembly



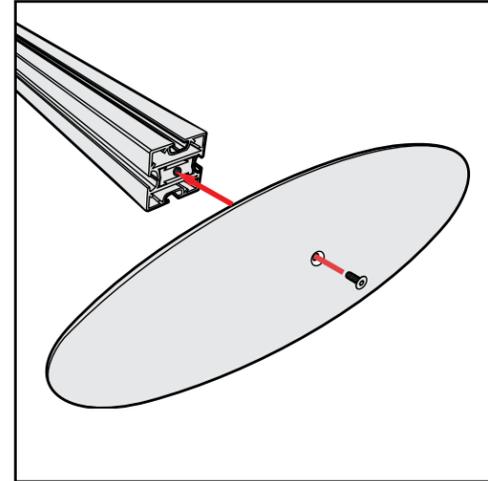
Hex Tool - Essential for Assembly



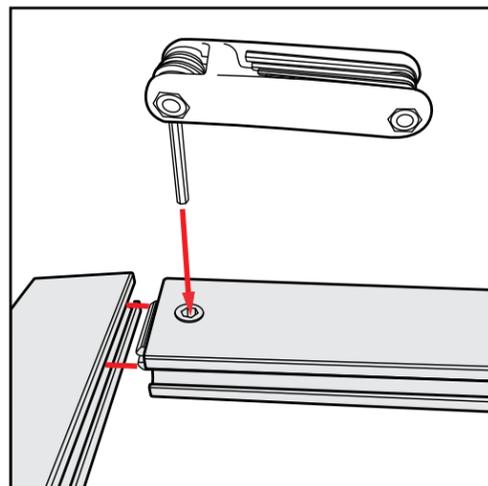
Part Identification - Numbering



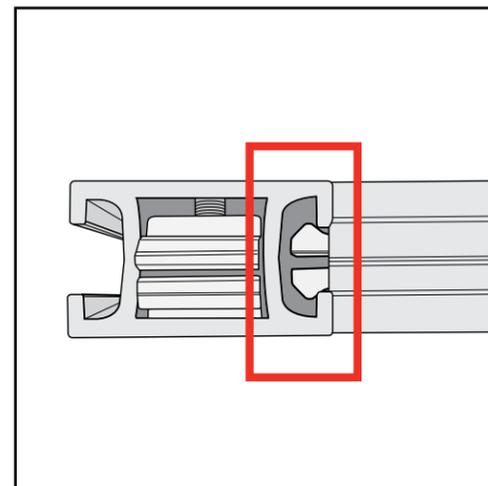
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED